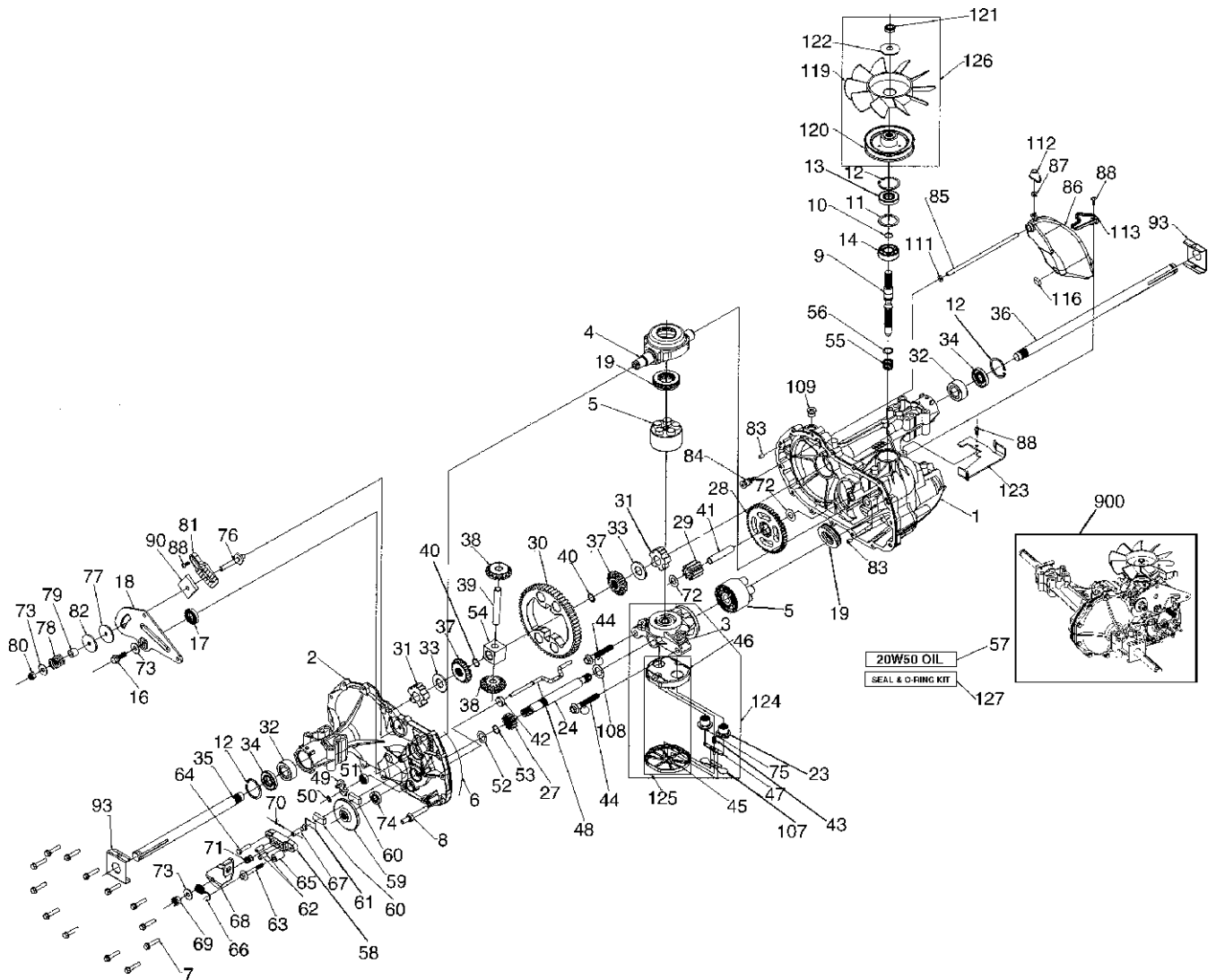


REPAIR PARTS

HYDRO GEAR TRANSAXLE - MODEL NUMBER 314-0510



REPAIR PARTS

HYDRO GEAR TRANSAXLE - MODEL NUMBER 314-0510

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	170351	Main Housing, Assembly	59	170408	Rotor, Brake
2	170352	Side Housing, Assembly	60	142883	Brake Puck
3	170353	Center Section, Assembly	61	142881	Puck Plate
4	170354	Swashplate, Trunion Machined	62	142887	Brake Actuating Pin
5	169898	Block - Assembly	63	170410	Hfhcs 1/4-20x2 W/Patch,SpecialFlange
6	170355	Sealant 10.5 Oz	64	142892	Bolt, 1/4-20 X 1 W/Patch
7	170356	Hex Flange Screw 1/4-20 X 1.25	65	170411	Spacer
8	170357	Stud, 5/16-24 Hex Double End	66	170412	Spring, Brake Arm Bias
9	170358	Shaft, Input	67	170413	Sq. Hd. Bolt 5/16-24-Ribbed
10	170359	Ring - Retaining	68	170414	Arm, Brake
11	170360	Spacer	69	170415	Slotted Hex Nut 5/16-24
12	169870	Ring - Retaining	70	170416	Cotter Pin 3/32 X 3/4
13	170361	Seal, Lip .67 X 1.58 X .276	71	170417	Compression Spring Brake Anti-Drag
14	169869	Ball Brg 17mm Id X 40mm Od X 12mm	72	170418	Washer, Ht .5 I.D. X 1 O.D. X .032
16	170362	Hex Flange Head Screw 5/16-24X0.75	73	142884	Flat - Washer 11/32 I.D. X 7/8 O.D
17	170363	Lip Seal 18 X 32 X 7	74	170419	Oil Seal .625 X 1.0 X .25
18	170364	Arm, Control	75	170420	Check Plug Assembly, .027, Washer
19	150771	Bearing, 30x52x13 Thrust	76	170421	Stud, 5/16-24 Friction Pack
23	170365	Check Plug Assembly, Washer	77	170422	Puck, .330 X 1.50 X .0975
24	170366	Shaft, Motor	78	142969	Spring, Helical Comp
27	170367	Gear - Pinion, 13t	79	142980	Spacer
28	170368	10t/48t Gear	80	150778	Hex Lock Nut 5/16-24Unjf(Nylon Insert)
29	170369	Gear, 10t Jackshaft	81	170423	Wedge, Friction Pack
30	170370	60t Bull Gear	82	170424	Clip, Washer .316x1.50x.1046 (Plated)
31	170371	Sleeve Bearing .75 X 1.575 X .625	83	161162	Pin, Standard Headless
32	170389	Sleeve Bearing(Outboard) .75x1.750x.625	84	170425	Fitting, 5/16 Sae 5/32 Tube
33	142991	Washer, 3/4 Id X 1-1/2 Od X .13 Thk	85	170426	Hose, Expansion Tank
34	170390	Lip Seal Axle Seal	86	170427	Expansion Tank
35	170391	Shaft, Axle .75 X 11.39 (Key, R.H.)	87	170424	Cap - Poppet Valve
36	170392	Shaft, Axle .75 X 16.99 (Key, L.H.)	88	170429	Bolt, Self Tapping 10-32 X 1/2
37	150792	Miter Gear (Splined)	90	170430	Puck, Inner Wedge
38	150793	Miter Gear 15t (0.5 Id)	93	170431	Spring Clip - Housing Thrust
39	150809	Shaft	107	170432	Deflector
40	170393	Ring, Spiral Retaining	108	170433	Washer, Motor Shaft .71idx1.15odx.030thk
41	170394	Pin, Jackshaft	109	170434	Plug, Sae #6
42	170395	Magnet, Ring	111	170435	O-Ring .07 X .301 I.D.
43	170396	Spring, Bypass	112	170436	Shield, Vent
44	150797	Hydro Mtg Screw 3/8-24 X 2.5 Long	113	170437	Bracket, Support Expansion Tank
45	170397	Filter	116	170438	Silicon Sponge
46	170398	Base, Filter	119	170439	Fan, 7 In.
47	170999	Actuator, Bypass	120	170440	Pulley
48	170400	Rod, Bypass Actuator	121	170441	Hex Lock Nut 1/2-20 (Nylon Insert)
49	170401	Arm, Bypass	122	170442	Washer, Belleville
50	170202	Retaining Ring .250 External	123	170443	Belt Keeper
51	170403	Seal, Lip .741 X .250 X .250 Tc	124	170444	Center Section-Filter-Bypass Assembly
52	170404	Flat Washer, 5/8 Id X 1.0 Od X .05 Thk	125	170445	Filter Assembly
53	170405	Retaining Ring	126	170446	Fan - Pulley Service Assembly
54	170406	Bearing, Center Block	127	170447	Seal - O-Ring Kit
55	142977	Spring - Helical Compression	900	166768	Transaxle Complete
56	142978	Washer			
57	150798	20w-50 Oil			
58	170407	Brake Yoke			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm