NEED A PART?

SEARS HAS ACCESS TO OVER 800,000 PARTS WHETHER IT'S A SPARK PLUG OR LAWNMOWER BLADE. SEARS PARTS AND SERVICE CAN SUPPLY YOU WITH TOP QUALITY REPAIR PARTS FOR ALL YOUR PRODUCTS. JUST CALL ONE OF THE FOLLOWING NUMBERS TO PLACE YOUR ORDER. IF CALLING LOCALLY:

REGINA-566-5124	MONTREAL-333-5740
TORONTO-744-4900	HALIFAX-454-2444

KITCHENER - 894-7590 OTTAWA-738-4440

VANCOUVER - 420-8211

ALL OTHER AREAS CALL 1-800-665-4455

Owner's Manual

CRAFTSMAN[®] 5.5 HORSEPOWER 21" MULTI-CUT **ROTARY LAWN MOWER**



CAUTION:

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Read and follow all Safety Rules and Instructions before operating this equipment

Sears Canada, Inc., Toronto, Ontario M5B 2B8

Printed in U.S.A.

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WARRANTY

LIMITED TWO YEAR WARRANTY ON CRAFTSMAN power mower

For Two years from date of purchase Sears Canada, Inc. will repair or replace at Sears option free of charge parts which are defective as a result of material or workmanship. COMMERCIAL OR RENTAL USE:

Warranty on Power Mower (Gas) will be ninety (90) days from date of purchase if used for commercial or rental purposes.

This Warranty does <u>NOT</u> cover:

- Pre-delivery set-up.
- Expendable items which become worn during normal use, such as rotary mower blades, blade adapters, belts, air cleaners and spark plug.
- Repairs necessary because of operator abuse or negligence, including bent crankshafts and the failure to maintain the equipment according to the instructions contained in the owner's manual.

Warranty service is available by returning the Craftsman Power Mower to the nearest Sears Service Centre/Department in Canada. This warranty applies only while this product is in use in Canada.

This warranty is in addition to any statutory warranty and does not exclude or limit legal rights you may have but shall run concurrently with applicable provincial legislation. Furthermore, some provinces do NOT allow limitation on how long an implied warranty will last so the above limitations may not apply to you.

SEARS CANADA, INC., TORONTO, ONTARIO M5B 2B8

SAFETY RULES

Safety standards require operator presence controls to minimize the risk of injury. Your unit is equipped with such controls. Do not attempt to defeat the function of the operator presence controls under any circumstances.

TRAINING:

- Read this operator's manual carefully. Become familiar with the controls and know how to operate your mower properly. Learn how to quickly stop mower.
- Do not allow children to use your mower. Never allow adults to use mower without proper instructions.
- Keep the area of operation clear of all persons, especially small children and pets.
- Use mower only as the manufacturer

intended and as described in this manual.

- Do not operate mower if it has been dropped or damaged in any manner. Always have damage repaired before using your mower.
- Do not use accessory attachments that are not recommended by the manufacturer. Use of such attachments may be hazardous.
- The blade turns when the engine is running.

PREPARATION:

- Always thoroughly check the area to be mowed and clear it of all stones, sticks, wires, bones, and other foreign objects. These objects will be thrown by the blade and can cause severe injury.
- Always wear safety glasses or eye shields when starting and while using
 your mower.

NOTES

- Dress properly. Do not operate mower when barefoot or wearing open sandals. Wear only solid shoes with good traction when mowing.
- Check fuel tank before starting engine. Do not fill gas tank indoors, when the engine is running or when the engine is hot. Allow the engine to cool for several minutes before filling the gas tank. Clean off any spilled gasoline before starting the engine.
- Always make wheel height adjustments before starting your mower. Never attempt to do this while the engine is running.
- Mow only in daylight or good artificial light.

OPERATION:

- Keep your eyes and mind on your mower and the area being cut. Do not let other interests distract you.
- Do not mow wet or slippery grass. Never run while operating your mower. Always be sure of your footing — keep a firm hold on the handles and walk.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Always stop the engine whenever you leave or are not using your mower, or before crossing driveways, walks, roads, and any gravel—covered areas.
- Never direct discharge of material toward bystanders nor allow anyone near the mower while you are operating it.
- Before cleaning, inspecting, or repairing your mower, stop the engine and make absolutely sure the blade and all moving parts have stopped. Then disconnect the spark plug wire and keep it away from the spark plug to prevent accidental starting.
- Do not continue to run your mower if you hit a foreign object. Follow the procedure outlined above, then repair any damage before restarting and operating you mower.
- Do not change the governor settings or overspeed the engine. Engine damage or personal injury may result.
- Do not operate your mower if it vibrates abnormally. Excessive vibration is an indication of damage; stop the engine, safely check for the cause of vibration and repair as required.

- Do not run the engine indoors. Exhaust fumes are dangerous.
- Never cut grass by pulling the mower towards you. Mow across the face of slopes, never up and down or you might lose your footing. Do not mow excessively steep slopes. Use caution when operating the mower on uneven terrain or when changing directions maintain good footing.
- Never operate your mower without proper guards, plates, grass catcher or other safety devices in place.

MAINTENANCE AND STORAGE:

- Check the blade and the engine mounting bolts often to be sure they are tightened properly.
- Check all bolts, nuts and screws at frequent intervals for proper tightness to be sure mower is in safe working condition.
- Keep all safety devices in place and working.
- To reduce fire hazard, keep the engine free of grass, leaves or excessive grease and oil.
- Check grass catcher often for deterioration and wear and replace worn bags. Use only replacement bags that are recommended by and comply with specifications of the manufacturer of your mower.
- Always keep a sharp blade on your mower.
- Allow engine to cool before storing in any enclosure.
- Never store mower with fuel in the tank inside a building where fumes may reach an open flame or an ignition source such as a hot water heater, space heater, clothes dryer, etc.

▲Look for this symbol to point out important safety precautions. It means CAUTION!!! BECOME ALERT!!! YOUR SAFETY IS INVOLVED.

ACAUTION: Always disconnect spark plug wire and place wire where it cannot contact spark plug in order to prevent accidental starting when setting up, transporting, adjusting or making repairs.

ASSEMBLY

ACAUTION: Do not operate this mower without the discharge guard or an entire approved grass catcher in place. These guards are for your protection and are required by the American National Standards Institute and Consumer Products Safety Commission.

bar

ACAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

Read these instructions and this manual in its entirety before you attempt to assemble or operate your new lawn mower. **IMPORTANT:** This lawn mower is shipped WITHOUT OIL OR GASOLINE in the engine. Your new lawn mower has been assembled at the factory with the exception of those parts left unassembled for shipping purposes. All parts such as nuts, washers, bolts, etc., necessary to complete the assembly have been placed in the parts bag. To ensure safe and proper operation of your lawn mower, all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to ensure proper tightness.

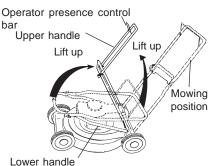
TO REMOVE LAWN MOWER FROM CARTON

- Remove loose parts included with mower.
- · Cut down two end corners of carton and lay end panel down flat.
- Remove all packing materials except padding between upper and lower handle and padding holding operator presence control bar to upper handle.
- Roll lawn mower out of carton and check carton thoroughly for additional loose parts.

HOW TO SET UP YOUR LAWN MOWER **TO UNFOLD HANDLE**

IMPORTANT: Unfold handles carefully so as not to pinch or damage control cables.

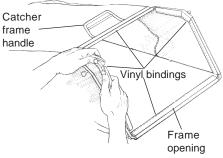
- Raise handles until lower handle section locks into place in mowing position.
- Remove protective padding, raise upper handle section into place on lower handle and tighten both handle knobs.
- Remove handle padding holding operator presence control bar to upper handle.
- Your lawn mower handle can be adjusted for your mowing comfort. Refer to "Adjust Handle" in the Service and Adjustment section of this manual.



TO ASSEMBLE GRASS CATCHER

- Put grass catcher frame into grass bag with rigid part of bag on the bottom. Make sure the frame handle is outside of the bag top.
- Slip vinvl bindings over frame. NOTE: If vinyl bindings are too stiff, hold them in warm water for a few minutes. If bag gets wet, let it dry before using. **ACAUTION:** Do not run your lawn

mower without mulcher plug in place or approved clipping deflector or grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



TO INSTALL ATTACHMENTS

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging, see "TO CON-VERT MOWER" in the OPERATION section of this manual.

HONDA 4-CYCLE ENGINE

CYLINDER BARREL

CYL	INDER BAR	REL	CRAI
KEY NO.		DESCRIPTION	KEY NO.
1 2 3 4 5 6 7	5579982 2399780 5579990 5580006	Cylinder Assy. Clip, Valve Guide Cover, Head Cover_Comp., Breather	1 5
5 6	0636845 0803619	Bolt, Flange (6X12) Bolt, Flange (6X14)	PIST
7 8	5581038 1441112	Oil Seal 25.4X62X6 Spark Plug (BPR6ES_NGK)	KEY NO.
OIL	PAN		1 2
KEY NO.		DESCRIPTION	2 3 4 5 6
1 2 4	5579974 4497947	Pan Assy., Oil Gasket, Oil Filler Cap	6
4 5	5580261 5580279	Shaft Comp., GovernoR Holder	MUFI
5 6 7	5580287	Governor Assy. Weight, Governor	KEY
8	5580295 1427244	Holder, Governor Weight Pin, Governor Weight	NO.
9 10	1427251 5580303	Slider, Governor Shaft, Governor Arm	1
11 12	0803619 0748111	Bolt Flange (6X14) Bolt, Flange (6X25)	1 2 3 4
13 14	2413862 2456697	Washer, Thrust 6mm Clip, Governor Holder	5
15 16	5581046 0345900	Oil Seal (28X41.25X6) Washer, Plain 6mm	
17	0115527 1417369	Pin, Lock 8mm Pin, Dowel (8X20)	
19	5722996	Gauge Assy., Oil Level	

MODEL NO.GCV160A1A

CRANKSHAFT

KEY NO.	PART NO.	DESCRIPTION
1 5	5580030 5581012	Crankshaft Comp. (N1-Type) Washer Thrust
PIST	ON CONNEC	TING ROD

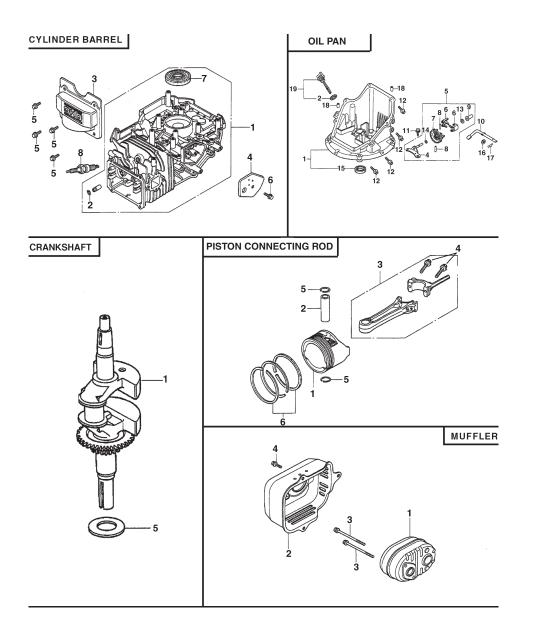
PART NO.	DESCRIPTION
5580014	Piston
1426576	Pin, Piston
5580022	Rod Assy., Connecting
1431055	Bolt, Connecting Rod
2605517	Clip, Piston Pin 13mm
5655949	Ring Set, Piston (Riken)

Ring Set, Piston (Teikoku)

UFFLER

5655956

ht	KEY NO.	PART NO.	DESCRIPTION
	1	5580485	Muffler Comp.
	2	5580501	Protector, Muffler
	3	5580972	Bolt, Flange (6X79) CT200
	4	0636845	Bolt, Flange (6X12)
	5	5737457	Gasket, Muffler (Optional)



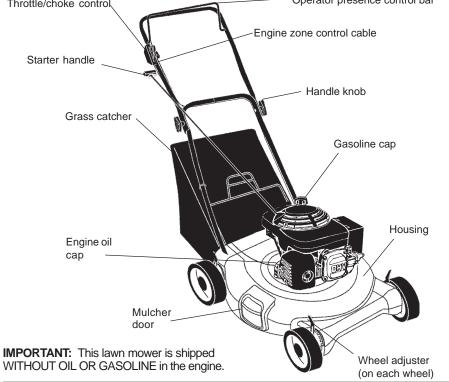
OPERATION

KNOW YOUR LAWN MOWER

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR LAWN MOWER. Compare the illustrations with your lawn mower to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

These symbols may appear on your lawn mower or in literature supplied with the product. Learn and understand there meaning.





MEETS CPSC SAFETY REQUIREMENTS

Sears rotary walk-behind power lawn mowers conform to the safety standards of the American National Standards Institute and the U.S. Consumer Product Safety Commission. The blade turns when the engine is running.

Operator presence control bar - must be held down to the handle to start the engine. Release to stop the engine.

Starter handle - used for starting the engine. **Throttle/choke control -** used for starting the engine and allows you to select either choke fast or slow engine speed.

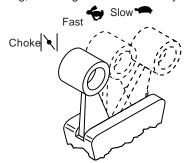


The operation of any lawn mower can result in foreign objects thrown into the eyes,

which can result in severe eye damage. Always wear safety glasses or eye shields while operating your lawn mower or performing any adjustments or repairs. We recommend a wide vision safety mask over spectacles or standard safety glasses.

HOW TO USE YOUR LAWN MOWER ENGINE SPEED

The engine speed is controlled by a throttle control located on the side of the upper handle. Choke position is for starting a cold engine and fast position is for normal cutting, trimming, and better grass bagging. Slow position is for light cutting, trimming and fuel economy.



ENGINE ZONE CONTROL

ACAUTION: Federal regulations require an engine control to be installed on this lawn mower in order to minimize the risk of blade contact injury. Do not under any circumstances attempt to defeat the function of the operator control. The blade turns when the engine is running.

 Your lawn mower is equipped with an operator presence control bar which requires the operator to be positioned behind the lawn mower handle to start and operate the lawn mower.

TO ADJUST CUTTING HEIGHT

- Raise wheels for low cut and lower wheels for high cut.
- Adjust cutting height to suit your requirements. Medium position is best for most lawns.
- To change cutting height, squeeze adjuster lever toward wheel. Move wheel up or down to suit your requirements. Be sure all wheels are in the same setting.

NOTE: Adjuster is properly positioned when plate tab inserts into hole in lever. Also, 9-position adjusters (if so equipped) allow lever to be positioned between the plate tabs.

Plate Tab

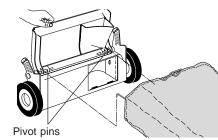
Raise Wheels for Low Cut

TO CONVERT MOWER

Your lawn mower was shipped ready to be used as a mulcher. To convert to bagging or discharging:

REAR BAGGING

- Lift rear door of the lawn mower and place the grass catcher frame hooks onto the door pivot pins.
- To convert to mulching or discharging operation, remove grass catcher and close rear door.



SIDE DISCHARGING

- Rear door must be closed.
- Open mulcher door and install discharge deflector under guard as shown.
- Mower is now ready for discharging operation.
- To convert to mulching or bagging operation, discharge deflector must be removed and mulcher door must be closed.

SIMPLE STEPS TO REMEMBER WHEN CONVERTING YOUR LAWN MOWER

FOR MULCHING -

- Rear door closed.
- · Mulcher door closed.
- FOR REAR BAGGING -
- Grass catcher installed.
- Mulcher door closed.

6

HONDA 4-CYCLE ENGINE

5580675

5580683

5580782

5580790

0803619

1725050

0671552

0442038

1824630

0485946

1510361

4 5

6

7 8

9

10

11

12

13

14

Wire, Stop Switch

Bolt, Flange (6X23)

Bolt, Flange (6X20)

Nut. Special 14mm

Screw-Washer (4X12)

Brake Assy. Spring, Brake Lever Bolt Flange (6X14)

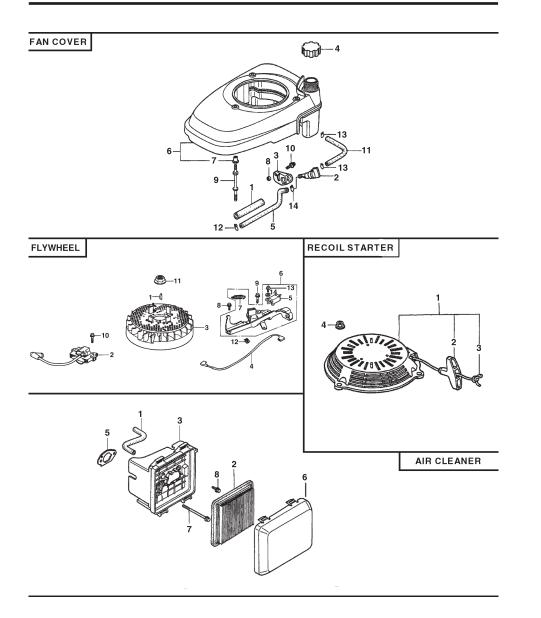
Clip Cable

Washer, Plain

Switch Assv., Engine Stop

MODEL NO.GCV160A1A

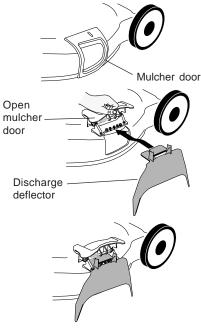
FAN	COVER		AIR	CLEANER	
KEY NO.	PART NO.	DESCRIPTION	KEY NO.		DESCRIPTION
1 2 3 4 5 6 7 8	3683646 5028923 5580394 5580451 5580469 5580519 5580527 2499440	Rubber, Supporter 107 mm Petcock Assy. Man Bracket, Petcock Cap Assy., Fuel Tank Tube, Fuel Cover Comp., Fan NH1 Black Coller, Fan Cover Collar, Fr. Turn Signal	1 2 3 5 6 7 8	5580154 5580402 5581410 5664560 5580444 5580964 2374742	Tube, Breather Element, Air Cleaner Case Assy., Air Cleaner Gasket, Air Cleaner Cover, Air Cleaner Bolt, Flange (6X86) Bolt, Flange (6X14)
8 9 10	5581004 0671636	Bolt, Stud Screw-Washer 5X10	REC	OIL STARTE	R
11 12 13	2449593 0250647 0250985	Bulk Hose, Fuel Clip, Tube (B8) Clip, Tube (B10)	KEY NO.		DESCRIPTION
14	0053447	Clip, Tube (C9)	1	5597869	Starter Assy., Recoil NH1 Long Rope Black
KEY NO.	PART NO.	DESCRIPTION	2 3 4	5580634 5580642 2866341	Knob, Recoil Starter Rope, Recoil Starter Nut, Flange 6mm
1	0348433	Key, Special Woodruff (25X18)			
2 3	5580659 5723747	Coil Assy., Ignition Flywheel Assy.			



FOR SIDE DISCHARGING -

- Rear door closed.
- Side discharge deflector installed.

ACAUTION: Do not run your lawn mower without rear door closed or approved grass catcher in place. Never attempt to operate the lawn mower with the rear door removed or propped open.



BEFORE STARTING ENGINE OIL

Your lawn mower is shipped without oil in the engine.

- Be sure mower is level and area around oil fill is clean.
- Remove engine oil cap and fill to the full line on the dipstick.

NOTE: Allow oil to settle down into engine for accurate dipstick reading.

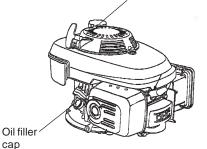
- Engine holds 18.5 ozs. of oil. For type and grade of oil to use, see "ENGINE" in Maintenance section of this manual.
- Pour oil slowly. Do not over fill.
- Check oil level before each use. Add oil if needed. Fill to full line on dipstick.
- To read proper level, tighten engine oil cap each time.
- Reinstall engine oil cap and tighten.

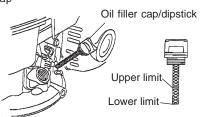
- Change the oil after every 25 hours of operation or each season. You may need to change the oil more often under dusty, dirty conditions.
 ADD GASOLINE
- Fill fuel tank. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

WARNING: Experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

ACAUTION: Fill to bottom of gas tank filler neck. Do not overfill. Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

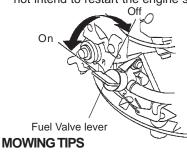
Gasoline filler cap





TO START ENGINE

- · Turn fuel valve to ON position.
- To start a cold engine, move handle mounted throttle/choke control lever to choke position.
- Hold operator presence control bar down to the handle and pull starter handle quickly. Do not allow starter rope to snap back.
- Slowly move throttle control lever to fast position after engine starts.
- To start a warm engine, move throttle control lever to fast or slow position then follow steps above.
- To stop engine, release operator presence control bar. Wait until blade and all moving parts have stopped and turn fuel valve to OFF position if you do not intend to restart the engine soon.

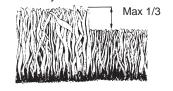


- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of grass clippings. It may also be necessary to reduce ground speed and/or run the lawn mower over the area a second time.
- For extremely heavy cutting, reduce the width of cut by overlapping previously cut path and mow slowly.
- · For better grass bagging and most cutting conditions, the engine speed should be set in the fast position.
- · Pores in cloth grass catchers can become filled with dirt and dust with use and catchers will collect less grass. To prevent this, regularly hose catcher off with water and let dry before using.
- Keep top of engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.engine around starter clear and clean of grass clippings and chaff. This will help engine air flow and extend engine life.

MULCHING MOWING TIPS

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. See "Cleaning" in Maintenance section of this manual.

- · The special mulching blade will recut the grass clippings many times and reduce them in size so that as they fall onto the lawn they will disperse into the grass and not be noticed. Also, the mulched grass will biodegrade guickly to provide nutrients for the lawn. Always mulch with your highest engine (blade) speed as this will provide the best recutting action of the blades.
- · Avoid cutting your lawn when it is wet. Wet grass tends to form clumps and interferes with the mulching action. The best time to mow your lawn is the early afternoon. At this time the grass has dried and the newly cut area will not be exposed to the direct sun.
- · For best results, adjust the lawn mower cutting height so that the lawn mower cuts off only the top one-third of the grass blades. If the lawn is overgrown it will be necessary to raise the height of cut to reduce pushing effort and to keep from overloading the engine and leaving clumps of mulched grass. For extremely heavy mulching, reduce your width of cut by overlapping previously cut path and mow slowly.



- · Certain types of grass and grass conditions may require that an area be mulched a second time to completely hide the clippings. When doing a second cut, mow across or perpendicular to the first cut path.
- Change your cutting pattern from week to week. Mow north to south one week then change to east to west the next week. This will help prevent matting and graining of the lawn.

HONDA 4-CYCLE ENGINE

CONTROL

CARBURETOR

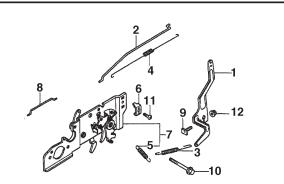
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 3 4	5580311 5580329 5580345 5580352	Arm, Governor Rod, Governor Spring, Governor Spring, Throttle Return	1 2 3 4	3088416 5580162 4930756 4481818	Gasket Set Float Set Chamber Set, Float Screw Set
5 6 7	4439428 0800466 5580378	Spring, Lever Holder, Cable Base Comp., Control Use up to sn 1177559.	5 6 7 8	1441518 5580170 5664552 5580212	Screw Set Screw Set Carburetor assy. Valve Float
7	6094122	Base Comp., Control Use from sn 1177560.	9 10	5580220 5580238	Nozzle Main Insulator, Carburetor
8 9 10	5580386 2418671 5580998	Rod, Choke Bolt, Governor Arm Bolt, Flange (6x45) (ct200)	11 12 13	5580246 4581120 5580253	Gasket, Insulator Gasket, Carburetor Gasket, Carburetor
11 12	0145557 0471623	Screw, Pan (5x16) Nut, Flange (6mm)	14 15 15	5580535 0639419 3344520	Guide Comp., air Screw, Pan (5x6) Screw, Pan (5x6)
CAN	ISHAFT PUL	LEY	16 16 16	0635474 0635482 0636126	Jet, Main #60 (optional) Jet, Main #62 (optional) Jet, Main #65 (optional)

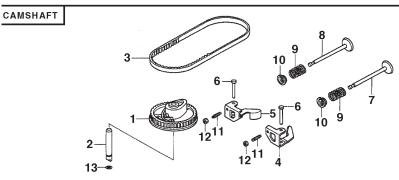
С

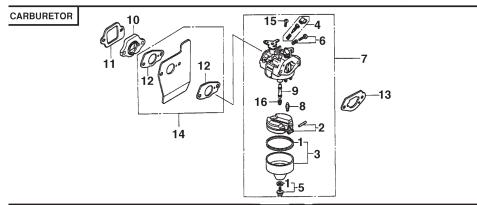
PART KEY DESCRIPTION NO. NO.

1 2 3 4	5580055 5580063 5580071 5580089	Pulley Comp., Camshaft Shaft, Cam Pulley Belt, Timing Arm In. Valve Rocker
5	5580097	Arm, Ex. Valve Rocker
6	5580105	Shaft Rocker Arm
7	5580113	Valve, In.
8	5580121	Valve, Ex.
9	5580139	Spring, Valve
10	1426980	Retainer, In. Valve Spring
11	0294819	Screw, Tappet Adj.
12	0004598	Nut, Tappet Adj.
13	0018044	O-ring
13	2373447	Ö-ring









MAINTENANCE

	MAINTENANCE SCHEDU FILL IN DATES AS YOU COMPLETE REGULAR SERVICE		affor	AFTER AFTER	HUSEUSE EACHUSE EACHUSE EACHUSE EACHUSE	OURS 1008-10 125-10 125-10 10 10 10 10 10 10 10 10 10 10 10 10 1	URSASON SEASON FOREST	ORAGE	E D/	ATES	6
	Check for Loose Fasteners Clean/Inspect Grass Catcher (If Equipped)	マ マ	~			v v					
M O W	Clean Lawn Mower Clean Under Drive Cover (Power-Propelled Mowers)			~		~					
E	Check drive belt/pulleys (Power-Propelled Mowers)				~						
R	Check/Sharpen/Replace Blade				V 3						
	Lubrication Chart				<u> </u>	~					
	Clean Battery/Recharge (Electric Start Mowers)				~	√ 4					
E	Check Engine Oil Level	V									
Ν	Change Engine Oil				1 ,2						
G	Clean Air Filter				V 2						
	Inspect Muffler				~						
Ν	Clean or Replace Spark Plug				 ✓ 						
Ε	Replace Air Filter Paper Cartridge				✔ 2						

1 - Change more often when operating under a heavy load or in high ambient temperatures.

2 - Service more often when operating in dirty or dusty conditions.

3 - Replace blades more often when mowing in sandy soil.

4 - Charge 48 hours at end of season.

GENERAL RECOMMENDATIONS

The warranty on this lawn mower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain mower as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your unit. All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year, replace the spark plug, replace air filter element and check blade for wear. A new spark plug and clean/new air filter element assures proper air-fuel mixture and helps your engine run better and last longer.
- Follow the maintenance schedule in this manual.

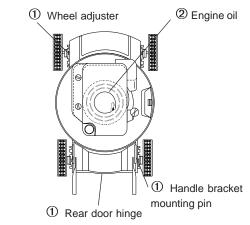
BEFORE EACH USE

Check engine oil level.Check for loose fasteners.

LUBRICATION

Keep unit well lubricated (See "LUBRICA-TION CHART").

LUBRICATION CHART



Spray lubricant

② Refer to Maintenance "ENGINE" section.

IMPORTANT: Do not oil or grease plastic wheel bearings. Viscous lubricants will attract dust and dirt that will shorten the life of the self lubricating bearings. If you feel they must be lubricated, use only a dry, powdered graphite type lubricant sparingly.

PRODUCT SPECIFICATIONS

MODEL NUMBER	944.360490
SERIALNUMBER	
DATE OF PURCHASE	
GASOLINE CAPACITY/ TYPE:	1.0 QUARTS UNLEADED REGULAR
OIL TYPE (API-SF/SG/SH):	SAE 30 (ABOVE 32°F) SAE 5W-30 (BELOW 32°F)
OIL CAPACITY:	18.5 OZS.
SPARK PLUG (GAP: .030")	(NGK) BPR6ES
VALVE CLEARANCE:	INTAKE: .004008 EXHAUST: .004008
SOLID STATE IGNITION	
AIR GAP:	.0125 IN.
BLADE BOLT TORQUE:	35-40 FT, LBS,

• The model and serial numbers will be found on a decal attached to the rear of the lawn mower housing.Record both serial number and date of purchase in space provided above.

LAWN MOWER

Always observe safety rules when performing any maintenance.

TIRES

- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

BLADE CARE

For best results, mower blade must be kept sharp. Replace bent or damaged blades.

TO REMOVE BLADE

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Turn lawn mower on its side. Make sure air filter and carburetor are up.
- Use a wood block between blade and mower housing to prevent blade from turning when removing blade bolt.
- Protect your hands with gloves and/or wrap blade with heavy cloth.
- Remove blade bolt by turning counterclockwise. Use a 9/16" box or openend wrench.
- · Remove blade and attaching hardware.

TO REPLACE BLADE

 Position the blade adapter on the engine crankshaft. Be sure the spacer is in the adaptor and key in shaft and adaptor keyway are aligned.

- Position blade on the blade adapter. Be sure the trailing edge of blade
- (opposite sharp edge) is up toward the engine.
- Install the blade bolt with washers into blade adapter and crankshaft.
- Use block of wood between blade and lawn mower housing and tighten the blade bolt, turning clockwise.
- The recommended tightening torque is 35-40 ft. lbs.

IMPORTANT: Blade bolt is grade 8 heat treated.

TO SHARPEN BLADE

NOTE: We do not recommend sharpening blade - but if you do, be sure the blade is balanced.

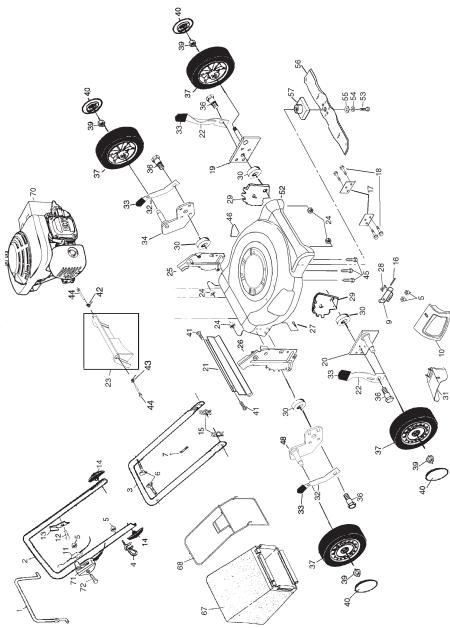
Care should be taken to keep the blade balanced. An unbalanced blade will cause eventual damage to lawn mower or engine.

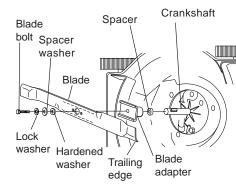
- The blade can be sharpened with a file or on a grinding wheel. Do not attempt to sharpen while on the mower.
- To check blade balance, drive a nail into a beam or wall. Leave about one inch of the straight nail exposed. Place center hole of blade over the head of the nail. If blade is balanced, it should remain in a horizontal position. If either end of the blade moves downward, sharpen the heavy end until the blade is balanced.



DESCRIPTION	Spacer Cilp on Discharge Guard Selector Spring - Rear Selector Knob Axie Arm Assembly - LR Shoulder Bolt 5/16-18 Wheel Assembly Flanged Locknut Hubcap Hubca
PART NO.	19112222 165760 87877 1657604 165722 165722 165722 165723 77400 88652 165766 165766 165766 165766 165761 165712 165712 165714 850024 167712 165714 167712 165755 165755 165755 165755 165755 165755 165755 165755 165755 165755 165755 165755 165755 174929 165755 174929 173423 851074 1677700 172366 17732366 1773236 851074 167770 173326 1773236 1773236 1773236 1773236 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 177323 165755 165753 177323 165753 1757553 1757553 1757553 1757553 1757553 17575555555555
KEY NO.	828888888844444488888866882225;;;
DESCRIPTION	Control Bar Upper Handle Lower Handle Rope Guide Locknut 1/4-20 Handle Bolt Wire Tie HulcherDoor Engine Zone Control Cable Fragine Zone Control Cable Plex Washer Head Screw #10-24 x 1/2 Up-Stop Bracket MulcherDoor Fragine Zone Control Cable Handle Knob Handle Knob Handle Knob Handle Knob Handle Knob Screw #10-24 x 1/2 Up-Stop Bracket Handle Knob Strew fracket Screw fracket Rear Skirt Rear Skirt Handle Bracket Assembly (Right) Screw 1/4-20 x 3/8 Hinge Spring Wheel Adjusting Bracket - Front
KEY PART NO. NO.	1 86902 2 169709X479 3 169709X479 5 169709X479 5 169709X479 6 131959 7 66426 10 155754 11 851671 12 750097 13 350733X004 14 136376 17 1564456 165754 1793 179 15600406 17 1569485479 165754 1793 1365733X004 165733X004 165733X004 165733X004 23 166875 23 166875 23 166875 23 166875 24166111X479 22 25 166111X479 26 166111X479 27 160835X007 28 152124 29 16212479 2168856 166111X479 26 16611128479 2

REPAIR PARTS





GRASS CATCHER

- The grass catcher may be hosed with water, but must be dry when used.
- Check your grass catcher often for damage or deterioration. Through normal use it will wear. If catcher needs replacing, replace only with a manufacturer approved replacement catcher. Give the lawn mower model number when ordering.

ENGINE LUBRICATION

Use only high quality detergent oil rated with API service classification SF, SG or SH. Select the oil's SAE viscosity grade according to your expected operating temperature.

SAE VISCOSITY GRADES										
						S/	AE 30			
•		5W-3	0							
°F	-20°	0°	30°	32°	40°	60°	8	0°	100°	
°C	-30°	-20°	-10°	0°		10°	20°	30°	40°	
	TEMPER/	ATURE RA	ANGE ANT	ICIPA	TED E	BEFORE	NEXT O	IL CHA	NGE	

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, these multi-viscosity oils will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

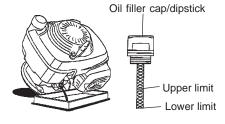
Change the oil after every 25 hours of operation or at least once a year if the lawn mower is not used for 25 hours in one year.

Check the crankcase oil level before starting the engine and after each five (5) hours of continuous use. Tighten oil plug securely each time you check the oil level.

TO CHANGE ENGINE OIL

NOTE: Before tipping lawn mower to drain oil, drain fuel tank by running engine until fuel tank is empty.

- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with spark plug.
- Remove engine oil cap; lay aside on a clean surface.
- Tip lawn mower on its side as shown and drain oil into a suitable container. Rock lawn mower back and forth to remove any oil trapped inside of engine.
- Wipe off any spilled oil on lawn mower and on side of engine.
- Fill engine with oil. Fill to the upper limit mark on the dipstick. DO NOT OVER FILL.
- To read proper level, insert the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read the oil level.
- Replace engine oil cap.
- Reconnect spark plug wire to spark plug.



AIR FILTER

Your engine will not run properly and may be damaged by using a dirty air filter. Replace the air filter every year, more often if you mow in very dusty, dirty conditions.

TO CLEAN AIR FILTER

- Remove cover.
- Carefully remove cartridge.

 Clean by gently tapping on a flat surface. If very dirty, replace cartridge.
 ACAUTION: Petroleum solvents, such as kerosene, are not to be used to clean cartridge. They may cause deterioration of the cartridge. Do not oil cartridge. Do not use pressurized air to clean or dry cartridge.

• Install cartridge, then replace cover.

Filter Filter Tabs Tabs Tabs

MUFFLER

Inspect and replace corroded muffler as it could create a fire hazard and/or damage. **SPARK PLUG**

Change your spark plug each year to make your engine start easier and run better. Set spark plug gap at .030 inch.

CLEANING

IMPORTANT: For best performance, keep mower housing free of built-up grass and trash. Clean the underside of your mower after each use.

ACAUTION: Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with the spark plug.

- Turn lawn mower on its side. Make sure air filter and carburetor are up. Clean the underside of your lawn mower by scraping to remove build-up of grass and trash.
- Clean engine often to keep trash from accumulating. A clogged engine runs hotter and shortens engine life.
- Keep finished surfaces and wheels free of all gasoline, oil,etc.
- We do not recommend using a garden hose to clean lawn mower unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in shortened engine life.

SERVICE AND ADJUSTMENTS

ACAUTION: Before performing any service and adjustments:

- Release control bar and stop engine.
- Make sure the blade and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place where it cannot come in contact with plug.

LAWN MOWER

TO ADJUST CUTTING HEIGHT

See "TO ADJUST CUTTING HEIGHT" in the Operation section of this manual. **REAR DEFLECTOR**

The rear deflector, attached between the rear wheels of your lawn mower, is provided to minimize the possibility that objects will be thrown out the rear of the lawn mower into the operator's mowing position. If the rear deflector becomes damaged, it should be replaced.

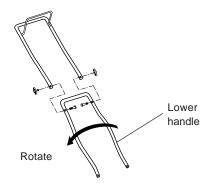
TO ADJUST HANDLE

The handle can be mounted in a high or low position. The mounting holes in the bottom of lower handle are off center for raising or lowering the handle.

- Remove upper handle and all parts attached to lower handle.
- Remove hairpin cotters from lower handle bracket mounting pin.
- Squeeze lower handle in to remove it from mounting pins.
- Turn lower handle over to raise or lower handle.
- Squeeze lower handle in and position holes onto mounting pins on handle bracket.
- Reassemble upper handle and all parts removed from lower handle.

TROUBLESHOOTING CHART

PROBLESHOO	CAUSE	CORRECTION		
Excessive vibration	 Worn, bent or loose blade. Bent engine crankshaft. 	 Replace blade. Tighten blade bolt. Contact an authorized service center. 		
Starter rope hard to pull	 Engine flywheel brake is on when control bar is released. Bent engine crankshaft. Blade adapter broken. Blade dragging in grass. 	 Depress control bar to upper handle before pulling starter rope. Contact an authorized service center. Replace blade adapter. Move lawn mower to cut grass or to hard surface 		
Grass catcher not filling (if so equipped)	 Cutting height too low. Lift on blade worn off. Catcher not venting air. Low engine speed 	 Raise cutting height. Replace blade. Clean grass catcher. Contact an authorized center/ department 		
Hard to push	 Grass is too high or wheel height is too low. Rear of lawn mower housing or blade dragging in grass. Grass catcher too full. Handle height position not right for you. 	 Raise cutting height. Raise rear of lawn mower housing one (1) setting higher. Empty grass catcher. Adjust handle height to suit. 		



ENGINE SPEED

Your engine speed has been factory set. Do not attempt to increase engine speed or it may result in personal injury. If you believe that the engine is running too fast or too slow, take your lawn mower to an authorized service center for repair and adjustment.

CARBURETOR

Your carburetor has a non-adjustable fixed main jet for mixture control. If your engine does not operate properly due to suspected carburetor problems, take your lawn mower to an authorized service center for repair and/or adjustment. **IMPORTANT:** Never tamper with the

engine governor, which is factory set for proper engine speed. Overspeeding the engine above the factory high speed setting can be dangerous. if you think the engine-governed high speed needs adjusting, contact your nearest authorzed service center, which has proper equipment and experience to make any necessary adjustments.

STORAGE

Immediately prepare your lawn mower for storage at the end of the season or if the unit will not be used for 30 days or more.

LAWN MOWER

When lawn mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire lawn mower (See "CLEAN-ING" in the Maintenance section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts, screws, and pins are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

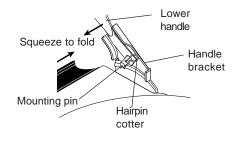
HANDLE

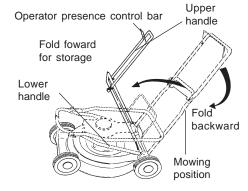
You can fold your lawn mower handle for storage.

- Squeeze the bottom ends of the lower handle toward each other until the lower handle clears the handle bracket, then move handle forward.
- Loosen upper handle mounting bolts enough to allow upper handle to be folded back.

IMPORTANT: When folding the handle for storage or transportation, be sure to fold the handle as shown or you any damage the control cables.

 When setting up your handle from the storage position, the lower handle will automatically lock into the mowing position.





ENGINE FUELSYSTEM

IMPORTANT: It is important to prevent gum deposits from forming in essential fuel system parts such as carburetor, f fuel filter, fuel hose or tank during storage. Also, experience indicates that alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer. **ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual). CYLINDER

- Remove spark plug.
- Pour one ounce (29 ml) of oil through spark plug hole into cylinder.
- Pull starter handle slowly a few times to distribute oil.
- Replace with new spark plug.
 OTHER
- Do not store gasoline from one season to
- another.
 Replace your gasoline can if your can starts to rust. Rust and/or dirt in your
- gasoline will cause problems.If possible, store your unit indoors and cover it to give protection from dust and dirt.
- Cover your unit with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your unit to rust.

IMPORTANT: Never cover mower while engine and exhaust areas are still warm. **ACAUTION**: Never store the lawn mower with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TROUBLESHOOTING CHART

PROBLEM	CAUSE	CORRECTION
Does not start	 Dirty air filter. Out of fuel. Stale fuel. 	 Clean/replace air filter. Fill fuel tank. Drain tank and refill with fresh clean fuel.
	4. Water in fuel.	 Drain fuel tank and carburetor and refill tank with fresh gasoline.
	 Spark plug wire is disconnected. 	5. Connect wire to plug.
	 Bad spark plug. Loose blade or broken bla 	5
	adapter. 8. Control bar in released position.	replace blade adapter.8. Depress control bar to handle.
	9. Control bar defective.	9. Replace control bar.
Loss of power	 Rear of lawn mower housi or cutting blade dragging in heavy grass. 	ng 1. Set to "Higher Cut" position.
	2. Cutting too much grass.	 Set to "Higher Cut" position.
	3. Dirty air filter.	3. Clean/replace air filter.
	4. Buildup of grass, leaves, and trash under mower.	4. Clean underside of mower housing.
	5. Too much oil in engine.	5. Check oil level.
	6. Walking speed too fast.	 Cut at slower walking speed.
Poor cut – uneven	1. Worn, bent or loose blade.	1. Replace blade. Tighten blade bolt.
	2. Wheel heights uneven.	 Set all wheels at same height
	3. Low engine speed	 Contact an authorized center/ department
	 Buildup of grass, leaves and trash under mower. 	 Clean underside of mower housing.